### **Customized Solutions**

Products for Sour Gas Applications Pipe Valves & Fittings



Note: When selecting multiple items, the pressure rating would

be that of the lowest rated component.

MAXIMATOR has been designing and manufacturing high pressure equipment for more than thirty years and has a worldwide reputation for quality and reliability, backed by one of the best service organizations in the industry.

#### **Customized Solutions:**

- Gauge Valves
- Bleed Valves
- Block and Bleed Valves
- Thermocouples
- Hydraulic Valve Actuator
- Safety and shut-off manifold
- Sampling Bottle Valves
- Manifold Valves
- Certification, Material Traceability and Custom Test Requirements

Index	Page:
Gauge Valves	2
Bleed Valves	2
Block and Bleed Valves	2
Thermocouples	3
Hydraulic Valve Actuator	3
Safety and shut-off manifold	3
Sampling Bottle Valves	4
Manifold Valves	4
Certification, Material Traceability and Custom Test Requirements	4

MAXIMATOR GmbH, Lange Straße 6, 99734 Nordhausen, Telefon +49 (0) 3631 9533 – 0, Telefax +49 (0) 3631 9533 – 5010, www.maximator.de, info@maximator.de All technical and dimensional information subject to change. All general Terms and Conditions of sale, including limitations of our liability, apply to all products and services sold. Adapters and Couplings Medium Pressure

Accessories

to 65,000 psi (4,500 bar)

Ultra High Pressure to 152,000 psi (10,500 bar)

**High Pressure** 

Tools

Valve Actuators

Ball Valves to 21,000 psi (1,500 bar)

## **Customized** Solutions

#### **Gauge Valves**

Maximator gauge valves are mainly used to isolate the instrumentation such as pressure transducers or gauges from the process.

The GV series from MAXIMATOR is rated up to 36,000 psi (2,500 bar). In addition, also a Sour Gas gauge valve series is available up to 22,500 psi (1,550 bar).with 1/4", 3/8" and 9/16" connections.





<sup>o</sup>ipe Valves & Fittings Products

#### **Bleed Valves**

Maximator series BV bleed valves are designed for reliable pressure bleed service up to 36,000 psi (2,500 bar)\*. They have a 1/8" NPT outlet connection and are easy to install due to their one piece hex construction.

In addition, also a Sour Gas bleed valve series is available up to 22,500 psi (1,550 bar).

\* Rating shown is in closed position. Rating @ 10,000 psi (690 bar) in open position.

#### **Block and Bleed Valves**

Maximator series BB block and bleed valves with metal to metal seats have a high level of safety and reliability under adverse operating conditions. Block and bleed valves are two stem manifold valves designed for blocking, bleeding and calibrating of pressure gauges and transmitters up to 22,500 psi (1,550 bar).

Due to the mini valve packing and stem design Maximator block and bleed valves are very compact and easy to use. In addition, manifold style valves reduce the number of fittings and space required for installation.



# to 22,500 psi (1,550 bar) Medium Pressure Adapters and Couplings to 65,000 psi (4,500 bar) **High Pressure** Accessories to 152,000 psi (10,500 bar) **Ultra High Pressure** Tools Valve Actuators Information **Technical**



to 21,000 psi (1,500 bar) **Ball Valves** 

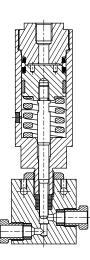
#### Thermocouples

Maximator high-pressure thermocouples allow a fast and reliable temperature measurement in high pressure systems. Simple and direct installation of the thermocouplings in standard Maximator connections 1/4, 3/8, 9/16. Thermocouples are available for pressures up to 4500 bar (65,000 PSI) Temperature rating up to 1,200 °F (650°C)



#### Hydraulic Valve Actuator

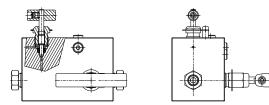
Compared to the pneumatic actuator for Maximator high pressure valves, the compact design of the hydraulic actuator and its low weight should be highlighted. The hydraulic actuator for Maximator valves can be used in a variety of applications. In addition to its use in test applications, applications in combination with Maximator hydraulic boosters should be mentioned. The hydraulic actuator can be operated with up to 200 bars and is designed for temperatures from -55 °C to +100 °C.

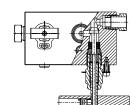


#### Safety and shut-off manifold

Maximator safety and shut-off manifold are designed for up to 1.050 bar. This safety and shut-off block are designed to be installed on the fluid side of a hydraulic accumulator in the oil and gas industry.

It provides convenient separation of accumulator and system relieves the tank and, thanks to the installed pressure limitation valve, safeguards the accumulator on the fluid side. Material: high stregth stainless steel Pressure limitation valve: up to 1.050 bar, nominal size of 8 mm







2 | 3

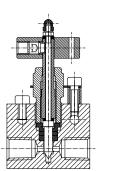
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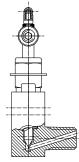
## **Customized Solutions**

#### Sampling Bottle Valves

Maximator Sampling Bottle valves are 3-Way / 1 on pressure Needle valves.

This series combines the excellent performance, corrosion resistance and great durability of the standard Maximator Neelde Valves with a smart design, to be used on sample bottles and cylinders for remote sampling in the oil industry.





Products for Sour Gas Applications The Valves & Fitting:

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#### Manifold Valves

Maximator Manifold Valves minimize space requirements and reduce the installation time necessary to assemble a pressure system. In addition, by reducing the number of components used in a system, manifold valves also reduce the number of potential leak joints. Maximator will design and build manifold valves to meet specific installation, layout, and pressure requirements.

These manifold valves are available in a variety of materials and sizes. Among the pressure connections that can be incorporated are Maximator Medium Pressure, High Pressure, Ultra High Pressure as well as NPT, BSP and others. These manifold valves are appropriate wherever pressure tubing systems are utilized.

### Certification, Material Traceability and Custom Test Requirements

Maximator Valves, Fittings and Tubing are designed in conformity with the EC Pressure Equipment Directive 97/23/EC (PED) Module A and are marked with CE. Other standards, e.g. API or ASME can be applied up on request. Certificates (Declaration of manufacturer, ATEX, etc.) for all Products are readily available.

Maximator also realises a wide number of customizations like special materials (e.g. special alloy with high molybdenum content, nickel-based alloy), Positive Material Identification Tests (PMI), as well as special test requirements.

Because of our customer-focused quality system, Maximator offers a 24/7 online access to its Material Inspection Certificate database\* (https://www.maximator.de/Material+inspection+certificate.html).

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\*one-time registration required

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to 21,000 psi (1,500 bar)

**Ball Valves** 

Solutions

#### **Compact Air Actuated Needle Valves**

Air actuated Valves are a great option for process automation, pressure control or safety devices in high pressure test and production systems. Maximator developed a special series of compact air actuated needle valves, which offer a high performance but require less than 60% of space in high pressure systems compared with standard air actuated yoke-type needle valves.

All valves of this compact air actuated needle valves series are available as "normaly open" and "normaly closed" version and offer a 2 mm orifice. This valves are available for the 15,200 psi **(1.050 bar)** and 22,500 psi **(1.550 bar)** pressure range with various connections. Please consult factory for further information.

## Special Check Valve Designs for critical fluids or heavy duty applications

Maximator offers a wide range of check valves, which offer a great performance for most of the common liquid and gas applications in variouse industries.

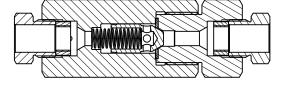
Especialy for applications, where best of class sealing ability is required, e.g. Hydrogen service, Maximator developed a new cone check valve design with a highly media compatible soft sealing system and improved spring guide. This series is available for Medium Pressure applications up to 22,500 psi **(1.550 bar)** with 4M to 9M connection.

For heavy duty applications Maximator has developed an additional version of their ball check valve with a special ceramic ball. This check valve series is available for 65,000 psi **(4.500 bar)** with 4H connections. Please contact factory for further order information.

#### **Swivel Joints**

Maximator Swivel Joints are special connections which offer a great flexibility to high pressure systems. This kind of joints have been designed for 3D cutting heads of water jet cutting machines. The series of swivel joints is availble as high pressure range up to 65,000 psi (4.500 bar) with 4H or 6H connection and comprises 90° versions with 1 or 2 axis as well as a 180° version with 1 axis.







Gas Applications
Pipe Valves & Fitting:
to 15,200 psi (1,050 bar)

to 22,500 psi (1,550 bar)

to 65,000 psi (4,500 bar)

to 152,000 psi (10,500 bar

to 21,000 psi (1,500 bar)

Products